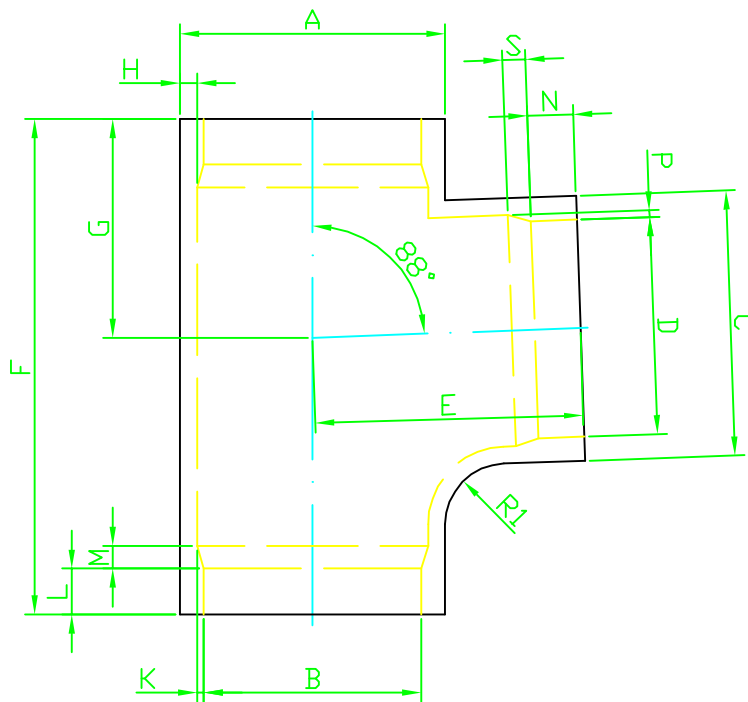


UNCONTROLLED COPY



PART NUMBER	NOMINAL BORE	A Ø/DIA	B MIN I/DIA	C Ø/DIA	D MIN I/DIA	E	F	G	H	K	L	M	N	P	R1	S
TX4030	100x100	110 ⁺² ₋₁	97.5	110 ⁺² ₋₁	97.5	150	260	102	3.5 ⁺¹ _{-0.5}	1.5	10	5	10	1.5	55	5

CASTING MARKING TO HARGREAVES FOUNDRY REQUIREMENTS.
 SEALING ZONES TO BE PARALLEL AND FREE FROM TEXT OR OTHER RAISED PROTRUSIONS OR DEPRESSIONS.
 ALL DIMENSIONS IN MILLIMETRES

NOTE

USES PATTERN EQUIPMENT FOR HS4030 WITH MARKING TEXT AMENDED TO SUIT.

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ALL DIMS IN mm

WATER LANE
 SOUTH PARADE
 HALIFAX
 WEST YORKSHIRE
 HX3 9HG



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TITLE
 100mm x 100mm TX 87.5° Branch

MATERIAL
 BSEN 1561 Grade:-EN-GJL-150

SCALE
 NTS

DRAWN
 PRDSorig

CHECKED
 D.Hall

DATE
 08/06/15

REF No
 TX4030

REV.
 1

DWG No
 TX4030